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**FORMULATION AND EVALUATION OF INSITU GEL: AN OVERVIEW**

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**ABSTRACT**

The body's most sensitive organ is the eye. The complex functional construction of the eye, minor absorbent surface, low-slung transparency of cornea, the lipophilicity of epithelium of cornea, pre-corneal damage (due to drainage of nasolacrimal), drug attachment with proteins in tear liquid, blinking, and low conjunctival sac volume make designing an ocular drug distribution scheme the most difficult task for pharmaceutical researchers. Fewer than 5% of administered drugs enter eye. There is a lot of kinds of stuff being completed on novel drug conveyance systems for ocular management to upsurge the bioavailability of ophthalmic drugs. The efficiency of medication administration is augmented by altering the release profile, and these innovative drug delivery methods also lessen drug toxicity, giving them a number of advantages over conventional systems. There is various research being done in this field that supports the idea that in situ crystallizing systems can be useful for the administration of ocular medications. Medication distribution systems known as in situ gel schemes mainly experience in situ gelation to produce a gel after administration in the body. This process is initiated by an external stimulus like temperature, pH, or other factors. This study will give a brief overview of in situ gels, distinct in situ crystallizing system practices, the many kinds of polymers utilized in situ gels, its gel formation mechanisms, then the assessment of polymeric in situ gels.

**Keywords:** Ocular Gel, In situ gel, Carbopol, Gellan gum, Polymers, etc.

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The body's most sensitive organ is the eye. The complex functional construction of the eye, trivial absorbent layer, low-slung clarity of the cornea, the lipophilicity of epithelia of cornea, pre-corneal damage (because of drainage of nasolacrimal fluid), drug attachment along with proteins in tear liquid, intermittent, and low-slung conjunctival sac capacity make designing ophthalmic drug distribution systems the utmost difficult arena for pharmaceutical experts. Not as much than 5% of managed drugs enter the eye. There is fairly a lot expanse of effort being completed on novel medication distribution systems in optic management to upsurge the bioavailability of optical treatments [1]. The humanoid eye is the body's most subtle structure. The multifaceted functional construction of the eye, partial absorptive superficial as well as low-slung transparent behaviour of cornea, lipophilicity of cornea's epithelium, pre-cornea damage (because of drainage of nasolacrimal), medicine intimacy with proteins in tear fluid, irregular, and little conjunctival sac volume border the quantity of medication that can go in the eye. This makes scheming an optical medication distribution system the most problematic task for pharmacological researchers. Noteworthy hard work are being completed to progress ground-breaking medication transport knowledges for optical management to upsurge visual medicine bioavailability. The optical medication delivery system is seen as being both essential and problematic because the human eye is a solitary organ where drug delivery is highly demanding. The typical ocular preparations also have a petite pre-corneal dwelling period and deprived bioavailability as a consequence of the medicines' rapid and detailed elimination from the pre-cornea's lachrymal liquid by liquid drainage, lacrimation, along with unsuccessful absorption through conjunctiva [2]. There have been plentiful efforts to generate stable, prolonged in situ ointments to discourse the downsides of conservative optical preparations. The goal line of more fresh investigate on optical systems for treatment distribution is to integrate countless medication transfer methods, which comprise emerging systems that not only upsurge the vehicle's interaction extent at the visual surface but also sluggish the drug's abolition. The in situ gel organization is intended as a fluid groundwork that may be inoculated into the eyes and, when unprotected to the physiologic atmosphere, converts into a gel. This intensification the delivery system's precorneal dwelling time and expands the drug's ophthalmic bioavailability. The physicochemical restrictions (such as pH, temperature, and ion sensitivity) that interrupt how the amount is elated in a sustained and measured manner are some of the subjects that disturb gel building. New dose forms comprise in situ gel, nanoparticulate systems, , niosomes, liposomes , nanosuspension, dendrimers, collagen shield , minidisc, implants, ophthalmic film, and concerts, among others. The hitches with

ophthalmic route, like nonproductive absorb, medication permeability to the cornea, draining, persuaded lachrymation, with tear turnover, have made growth of ophthalmic medication transport strategies multifaceted [3] . For the behavior of numerous visual ailments such as drying, pinkeye, keratitis, eye infection, etc., topical applying of pills to the eye is the deep-rooted course of administration. Polymers, which show a critical role in the transport of medications to the pre as well as intraocular matters, have been used in novel strategies for medication distribution to the eye. With such stubborn efforts, the bioavailability of ocular medications has augmented, and their therapeutic effects have been prolonged. Smart synthetic polymer systems have been shown to be operative ways to allocate medications. Subsequently management, polymers drive through sol-gel changeover. Before injection, these present in liquid stage, but under physical circumstances, they gel. The medicines' corneal permeability besides dwelling time in the dead end can be amplified, which will upsurge the optical bioavailability of the medicines. One of the most effective brand-new drug delivery techniques is the "in-situ gel" technology [4]. Medication distribution systems known as in situ gel formation process systems are those which are originally in liquid form outdoors of body nonetheless, when it is inside, go through in situ gel formation to produce the gel that is activated through peripheral stimuli like temperature, pH, etc. and issues the medication over time or in a skillful way. It was not until the early 1980s that the innovative idea of creating in situ gel was first put forth. Crosslinkage of polymer chains, which can be completed chemically (covalent cross-linkage) or else non-chemically (non-covalent cross-linkage), causes gelation (physical cross-linkage). Low-viscosity liquids that go through a phase changeover to create viscoelastic creams in the conjunctival impasse as a result of conformational variations in polymers in receptiveness to the physical atmosphere are known as in situ gel formation schemes. Because of such exclusive signs of the "Sol to Gel" changeover, the in-situ crystalizing technique underwrites to an development in the drug's continued and precise release, patient acquiescence, and coziness. An in situ crystalizing system is a preparation that, before it arrives the body, is in the procedure of a answer but variations into a gel as a consequence of one or more physical conditions. The sol-to-gel changeover is prejudiced by numerous variable quantity, pH variations, counting temperature, solvent conversation, UV light, and the existence of convinced particles and ion. Numerous different natural and artificial polymers can yield in-situ gels and be functional by oral, ophthalmic, buccal, transdermal, parenteral, intraperitoneal, injectable, rectal, with routes of vagina. Topical progresses in in-situ gels made it easy to receive benefit of differences in physical

independence as well as in numerous fields of the gastrointestinal track to enhance medication preoccupation & recover patient suitability as well as obedience [5] . Around few of polymers utilised in in-situ gel schemes comprise pectin, poloxamer, chitosan, gellan gum, guar gum, carbopol, and xanthan gum. Since eye's fluid system gives out a solution & weak gel between instillation along with the time a robust gel forms, the degree of in situ gel development occurs is vital. The formation of in situ gels can be accomplished using together synthetic in addition natural polymers. In-situ gel introduction, diverse strategies, assessment of the numerous polymers utilized, and their claims are the key themes of this paper.

### **BENEFITS OF IN SITU GELS**

Eyesight haze is reduced associated to gel.

Drugs reduced nasolacrimal drainage that could lead to unfavourable side effects because of general absorption (i.e. concentrated systemic side-effects).

The capability to give precise and repeatable dosages, as counteracted to preparations which have already gelled, that also enhances precorneal retention.

Maintaining a reasonably steady plasma profile while allowing for sustained, prolonged medication release.

Decreased application frequency leads to increased patient comfort and compliance.

More pleasant than soluble or insoluble insertion, generally.

Greater precorneal residence duration and absorption, which increases local bioavailability; fewer sophisticated manufacturing processes, which reduces investment and production costs [6].

### **MODEL OF IN SITU GELS**

#### **Founded on a physical machinery**

**Swelling:** In this technique for in-situ gel creation, the substance collects water from its surroundings and expands to fill the appropriate space. One polar lipid that does this is glycerol mono-oleate, that expands in water to build lyotropic liquid highly crystalline forms. It could be destroyed in vivo using an enzyme system and also has some bio adhesive qualities.

#### **Diffusion**

This approach involves the precipitation and hardening of the polymer matrix through the dispersal of liquid from the polymer liquid into the nearby tissue [7]. It has been demonstrated that such a system responds well to the solvent N-methyl pyrrolidone (NMP).

#### **Based on the mechanics of a chemical reaction**

Precipitation of mineral solids derived from super-saturated ionic solutions, enzyme reactions, and photo-initiated procedures are a few examples of the chemical processes that lead to in situ gelation.

### **POLYMERS USED IN IN SITU GELS' CONSTRUCTION**

A polymer is macromolecule made up of subunits with reiterating structures that are joined together by covalent chemical connections.

#### **Ideal qualities for polymers**

The following qualities should be present in the polymers in use for in-situ gelling systems:

Biocompatibility is required.

It needs should be capable to adhere with mucus.

The polymer would be capable to lessen viscosity as the shear rate upsurges, providing reduced viscosity while irregular and tear film steadiness throughout fixing.

It ought to behave in a pseudo-plastic manner.

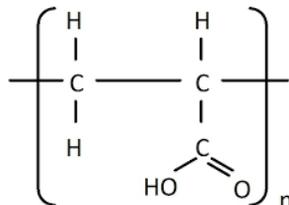
It ought to be bearable.

It ought to be optically active well.

That ought to affect how tears behave [8].

#### **Using polymers in in-situ gels**

**Carbopol:** It's the polymer that reacts to pH. Other names for it include carbomer and acrylic acid polymer.



**Figure 1. Structure of Carbopol**

#### **Characteristics of carbopol**

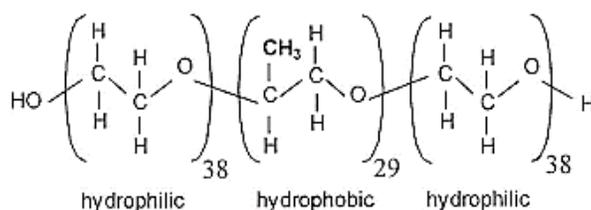
- 1) The strongest mucoadhesive characteristic is found in carbopol, a cross-linked polyacrylic acid imitative with a greater molecular heaviness.
- 2) It is vinyl polymer which is aquatic soluble.
- 3) Once the pH is increased overhead its pKa worth of roughly 5.5, it exhibits sol-to-gel changeover in an aqueous solution.

4) The acidic behaviour of carbopol may irritate the eyes as its concentration rises. Cellulose addition will lower polymer concentration and enhance gelling performance [9].

### Mechanism of carbopol

Electrostatic interface, hydrogen attachment, hydrophobic contact, and interdiffusion are the four ways by which mucin and poly (acrylic acid) interact to give carbopol its mucoadhesive properties. Acidic and tightly wound, carbopol is a molecule. After being dissolved in water, the molecule's carboxylic group partially dissociates to create a flexible coil. Due to their pH sensitivity, polymers swell when the pH of their solution rises. As pH upsurges, static revulsion amongst anionic forms causes the gel to enlarge, which is why it is in a collapsed condition in an acidic media due to hydrogen bonding. Two steps are required to start the gelling process: dispersing and hydrating the carbopol, and counteracting the solution through adding sodium hydroxide, potassium hydroxide, triethanolamine.

**Poloxamer:** This polymer is thermo-sensitive. Commercially, that is known as Pluronic.



**Figure 2. Structure of Poloxamer**

### Characteristics of Poloxamer

It is an ABA-configured triblock co-polymer made up of two poly-ethylene oxide (PEO) besides poly-propylene oxide

(PPO) cores that are water-soluble.

The hydrophilic Polyethylene oxide surrounds the hydrophobic Polypropylene oxide in both directions.

It has a long drug residence time and good thermal setting properties.

It yields a clear, colorless gel.

Poloxamer-containing focused aqueous solutions result in thermos-reversible gels.

Poloxamer is used as a gelling agent. an emulsifying agent and solubilizing substance [10].

**Table 1. Various grades of Poloxamer**

Poloxamer	Molecular Weight
124	2200
188	8400
237	7959
338	14600
407	12600

**Mechanism**

Poloxamer operates as a viscous liquid at a normal temperature (25°C), changing to a translucent gel at a higher temperature (37°C). Trivial micellar subunits form in solution at low-slung temperatures, then as soon as temperature rises and viscosity rises, causing puffiness to create a massive micellar cross-linked network.

**Gellan Gum:** It is the sensitive to ions type of polymer called gellan gum. It goes by the name Gelrite® (trade name).

**Characteristics of Gellan gum:**

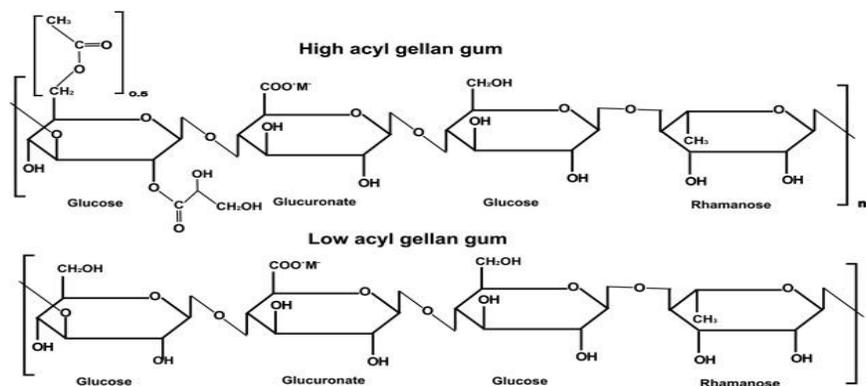
*Sphingomonas elodea*, a bacterium, secretes the linear, anionic heteropolysaccharide known as gellan gum.

The polymer's backbone is made up of glucuronic acid, rhamnose, and glucose at the molarity proportion of 2:1:1.

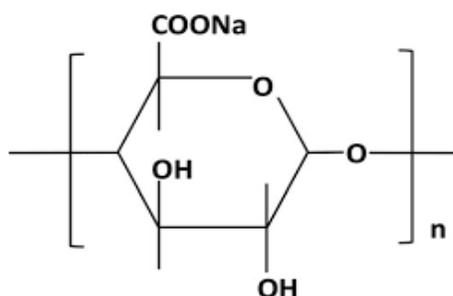
The result is a tetrasaccharide repeat unit, which is connected by these Gelrite is deacetylated gellan gum that has had the acetyl group removed by alkali treatment of the gellan gum.

Since calcium ions are existing, gelrite gels when it is inoculated.

During the gelation process, double helical connection zones are molded, then double-helical sections are combined to make 3-D networks after combination with cations as well as hydrogen bond through water.

**Figure 3. Structure of acyl gellan gum**

**Sodium Alginate:** It's a type of ion-sensitive polymer called sodium alginate. Algin, sodium salt, alginic acid, Kelcosol, Protanal, Keltone and sodium polymannuronate are further names for it.



**Figure 4. Structure of Sodium Alginate**

### Characteristics of Sodium Alginate

Brown algae are cast-off to brand the gum sodium alginate.

It is the alginic acid salt.

It is a 1,4-glycosidic linkage linking two different forms of D-mannuronic acid, monomers, along with L-glucuronic acids remains, to form a linear block polysaccharide.

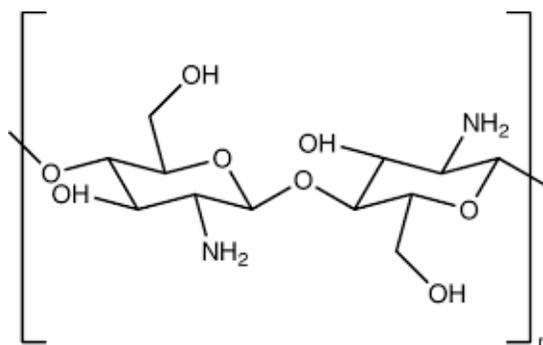
It has good mucoadhesive properties because of the carboxylic group's presence.

It is non-toxic in addition biodegradable.

Its molecular heaviness varies from 20 - 600 kDa.

Alginate's 2 monomers, L-glucuronic acid (G), D-mannuronic acid (M), are organized as either G-G chunk having intermittent sequence (M-G) block or as an M-M block. A homogeneous gel is created when the G block of polymer interrelates having calcium medieties [11]. The G:M proportion, form of cross-linker utilized, & attentiveness of alginate sol all disturb the hydrogel's powered forte along with porosity.

### Chitosan



**Figure 5. Structure of Chitosan**

### **Characteristics of Chitosan:**

A natural polymer formed by deacetylating chitin, chitosan is cationic polyose formed up of glucosamine copolymers then N-acetyl glucosamine.

Chitosan is polycationic polymer along with , called an ocular transport.

It exhibits mucoadhesive properties as a result of electrostatic connections amid positive charged amine groups along with negative charge carrying mucin.

Biocompatible, non-toxic, along with biodegradable polymer.

Its behavior is pseudoplastic and viscoelastic.

It has high bioadhesive and antimicrobial properties.

At ocular pH, it can transform into hydrogel.

### **Mechanism**

The ionic interface among positive charge carrying amino parts of chitosan along with negative charge carrying sialic acids remains of mucin is what gives chitosan its mucoadhesive properties. Since of its bioadhesive, hydrophilic, along with effective spreading qualities, it is used as a viscosity-enhancing ingredient in non-natural tear compositions [12].

### **Hydroxy Propyl Methyl Cellulose (HPMC)**

It can be a polymer that changes in temperature. It is also referred to as methocel, hypromellose, etc.

### **Characteristics of HPMC:**

The cellulose ether is soluble in water.

HPMC is widely used due to its-

- Polymer's solubility properties in organic along with aqueous solvent systems.
- Avoiding obstructing medication accessibility.
- Elasticity along with the lack of flavour or odour.
- Steadiness when exposed to light, heat, air, or a suitable amount of dampness.

It consists of a glucan chain using a recurring -(1,4)-D-glucopyranose unit.

It becomes more viscous as the temperature rises.

Aqueous solutions of HPMC are fluid at room temperature at low concentrations (1–10 weight percent), but they gel when heated [13].

Amid 75°C - 90°C, it exhibits phase changeover.

By making chemical or physical changes, these stage conversion temperatures can be decreased.

### **Mechanism**

The hydrophobic interface amid molecules with methoxy replacement is the primary factor in HPMC solutions gelling. In chilly climates, the majority of interactions between polymer and polymer are limited to simple entanglement and macromolecules are hydrated. A fall in relative viscosity is a reflection of the polymers' steady loss of water or hydration as the temperature rises.

A sudden upsurge in relative thickness, as experiential experimentally, indicates that the system is eventually approaching an infinite network structure when the polymer has undergone sufficient but incomplete dehydration. Designing in situ gelling systems has made use of this sol-gel transition [14-17]. These systems had poor thickness at 23 °C and produced lenient gels when heated to 37 °C.

### **CONCLUSION**

The medication delivery through the optical system is critical and complex since drug delivery is complicated. Furthermore, traditional ophthalmic formulations have a limited pre-corneal dwelling period and poor absorption. Several initiatives have been taken to manufacture stable continuous release. Recent investigation in optical medication distribution systems is aimed at incorporating many drug delivery technologies, including the development of arrangements which not only increase the interaction period of the automobile at the ophthalmic surface but also sluggish the elimination of medication. This is a review of ophthalmic in situ gel, distribution methods, assessment, along with usage. The optical medicine delivery scheme is regarded as critical & difficult because the humanoid eye is indeed an out-of-the-way organ somewhere medication distribution is difficult. Additionally, because of rapid and wide-ranging removal of tablets from pre corneal lachrymal liquid via solution drainage, and also non-creative captivation through conjunctiva, typical ophthalmic preparations have the brief pre-corneal dwelling time and deprived bioavailability. Numerous creativities have been occupied to production steady prolonged-release in-situ gelling systems in directive to remove the difficulties related with normal optic preparations. Also, characteristic ocular preparations have brief pre-corneal dwelling period along with meagre bioavailability due to the quick and widespread clearance of medications from pre-corneal lachrymal liquid via lachrymation, fluid draining comprising unproductive absorption through conjunctiva. Numerous exertions have been commenced to advance stable, continued and skillful in-situ gelling systems to remove the

difficulties related with typical optical preparations. The progress of ophthalmic medication management systems has been problematic due to breakdowns with the ophthalmic direction such as non-productive, drainage, augmented lacrimation, and fluid draining, tear revenue, along with medication impenetrability to cornea.

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